

ENGINEERING SPECIFICATION-DISTRIBUTION LOADING ARMS

SURFACES TO BE PAINTED:
 STEEL, NODULAR IRON, AND CAST IRON EXTERIOR SURFACES OF PIPING, TUBING, STRUCTURAL COMPONENTS, SPRING BALANCES AND VALVES.

SURFACES NOT TO BE PAINTED:
 NON-FERROUS METAL OR ALLOY'S SUCH AS ALUMINUM, COPPER, BRASS, MONEL, STAINLESS STEEL, ETC.
 NAMEPLATES AND IDENTIFICATION TAGS.
 INSIDE SURFACES OF ALL PIPING, SWING JOINTS AND FLUID CONTAINING COMPONENTS.
 GALVANIZED SURFACES.
 MACHINED SURFACES SUCH AS SHAFTS, THREADS AND FLANGE FACES.

SURFACE PREPARATION:
 REMOVE OIL, GREASE, DIRT, SOIL, SALT, WELD FLUX, SPATTER, LOOSE MILL SCALE, LOOSE RUST, LOOSE PAINT AND CONTAMINANTS.

- APPLICATION:
- Ⓐ APPLY ONLY WHEN AIR AND SURFACE TEMPERATURES ARE BETWEEN 50° - 100°F. THIN TO MANUFACTURER'S RECOMMENDATIONS FOR AIR-ATOMIZED SPRAYING. APPLY ONE COAT OF PRIMER TO SUFFICIENTLY COVER ALL PAINTED SURFACES. ALLOW PRIMER TO DRY FOR
 - Ⓑ 1 HOUR. APPLY ONE COAT OF ENAMEL TO SUFFICIENTLY COVER ALL PAINTED SURFACES. Ⓒ

APPROVED PRODUCTS: Ⓓ

Primer: Dupont Industrial Coating 67939 Grey (Alkyd Primer)
 Activator: Dupont Industrial Activator VG-6005
 Paint: Dupont GDSytone Arm Grey 40-DIC GDS 002 (DEFAULT COLOR)
 Dupont GDSytone Arm Blue 40-DIC GDS 001

ENGINEERING SPECIFICATION-DISTRIBUTION		LOADING ARM PAINT SPECIFICATION-DISTRIBUTION	
DATE	12/07/92	DATE	11/10/92
CHECKED BY	JMF	CHECKED BY	DSS
APPROVED BY	PJE	APPROVED BY	DDSS
DATE	12/04/92	DATE	11/10/92
SCALE		SCALE	
WEIGHT		WEIGHT	
CASTING NUMBER		CASTING NUMBER	
MATERIAL		MATERIAL	
SIZE	A	SIZE	F
DRAWING NUMBER	ES-46	DRAWING NUMBER	
REV.		REV.	